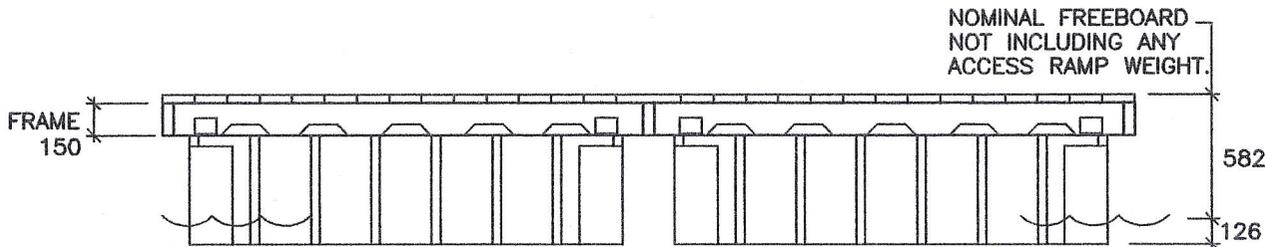


MARINE DOCK SYSTEMS
FLOTATION MODULE
FLO1200-190
4 REQD.

PLAN VIEW



SECTION AA

DECK AREA 11.47m²
APPROX. WEIGHT 800kg

FOR ADDITIONAL ASSEMBLY
DETAILS, REFER TO THE
FOLLOWING DRAWINGS.
FRAME AND DECK- A4-1503

| FASTENERS REQUIRED. | | |
|---------------------|------------------|------------|
| PART No. | ITEM | QTY. REQD. |
| 737 | 3/8" BOLTx3 1/2" | 16 |
| 797 | 3/8" BOLTx4" | 12 |
| 372 | 1" WASHER | 12 |
| 296 | 1 1/2" WASHER | 44 |
| 371 | 3/8" NYLOC NUT | 28 |
| 729 | DECK SCREW | 175 |
| 731 | BUFFER SCREW | 19 |

NOTE-ALL STRUCTURE IS FULLY WELDED WITH A NOMINAL FILLET OF 5mm
-ALL EXTRUSIONS ARE OF GRADE 6063-T5, FILLER ALLOY IS 5356
-ALL TIMBER IS TO BE TREATED WITH A SUITABLE PRESERVATIVE. (DECKING OIL, ETC)
-ALL FASTENERS ARE CORROSION RESISTANT STAINLESS STEEL.
-ALL EXPOSED BOLTS ARE TO BE RECESSED INTO THE TIMBER BY COUNTER BORING.
-ALL BOLT THREADS ARE TO BE TREATED WITH ANTI-SIEZE OR EQUIVALENT LUBRICATING COMPOUND PRIOR TO FASTENING.
-THIS DRAWING IS FOR A PONTOON OF TYPICAL DESIGN. ENGINEERING EVALUATION SHOULD BE PERFORMED FOR THE PONTOONS SUITABILITY FOR EACH PARTICULAR INSTALLATION.

**MARINE DOCK SYSTEMS
PTY LTD**

2.5m x4.5m PONTOON
4 x1200L FLOATS

PONTOON-2537



| | | | | |
|-------|---------|-----|----------------|---------|
| SCALE | N.T.S. | DWG | A4-2537 | |
| DRAWN | J.P.M | REV | A | 19,8,98 |
| DATE | 19,8,98 | CHK | APP'D | |